

## PAINT APPLICATION PROCESS

 Use the R1824 One Step Polish 1L to remove paint and surface exposure for an accurate color matching. If you are using the latest spectrometer technology, it is recommended to do an additional polishing step after R1824 One Step Polish 1L with R1826 Ultimate Finish.

Tip: The creation of a personal colour library will make life easier for you in the future as you can reuse your own R1427 Metal Spray Card.



- RHINOMOTIVE EPP various sizes allow to the most common repairs in your shop.
- By using RHINOMOTIVE EPP System no additional mixing cup is required.
- The filter is directly integrated to the
- Rhinomotive Flexi Lids, no additional filtering stage is required.
- Note: Selecting the right format for your need will reduce the chance of overmixing of the base coat material.
- Strain the basecoat using R1422/R1423 Top-Notch Paint Stainer depending on waterbase or solvent base system

#### **PRE CLEAN**

- Install body panel on R1102 Rotary Paint Panel Stand
- Before application use R1442 Perfect Tack Cloth and wipe panel clean, removing any dust on panels.

### **BASE COAT APPLICATION**

- Degrease the surface using paint company or other recommended product. Always follow the manufacturer's instructions.
- Clean the surface prior to base coat application with a tack cloth.
- Always follow paint company recommendations regarding basecoat application process.
- · When finished spraying, disconnect air line, invert gun and pull trigger to return excess paint to cup.

### **MIXING OF CLEAR COAT**

- Depending of size of repair please use R1401-R1404 Expert Paint Mixing Cups to pre mix and strain the clearcoat using R1422/R1423 Top-Notch Paint Stainer depending on waterbase or solvent base system.
- Different RHINOMOTIVE EPP sizes allow to the most common repairs in your shop.
- Note: Modern clear coat technologies needs mixing on demand, due to accelerate pot life! Select the right format for your need, reduces the chance of over applying the clear coat due to use material, which currently starts the reaction time.

### **CLEAR COAT APPLICATION**

- Always follow paint company recommendations regarding clearcoat application process.
- RHINOMOTIVE EPP reduces cleaning work considerably and lowers your solvent consumption clearly.
- Tip: Consult paint or solvent Material Safety Data Sheets (MSDS) in addition to local regulations or authorities for safe use and proper disposal.

















# **TOOLS / CHEMICALS**



R1824 One Step Polish 1L with R1825 One Step pad 150mm



R1427/R1426 /R1443 Metal Spray Cards Gray, White and Black to match the primer colors in the



Hybrid Color Inspection



R1405-R1412 EPP 200 micron and 125micron. Mini 180ml. Standard 650ml and Large



Adaptors for Spray Gun brands: Sata, Devillbiss,



Sagola and Iwata



Surface-Preparation Degreasing Wipes



Perfect Tack-Blue



Rotary Paint Panel Stand

Expert Paint Mixing Cups





Top-Notch Paint Stainer



Ultimate Finish 1L



Paint Mixing Sticks

R1428-R1431 Flexi Lids

## PERSONAL SAFETY



Reusable Respirator RHINOMOTIVE Half Mask



R1311-R1315 Reusable Coveral



Nitrile Gloves