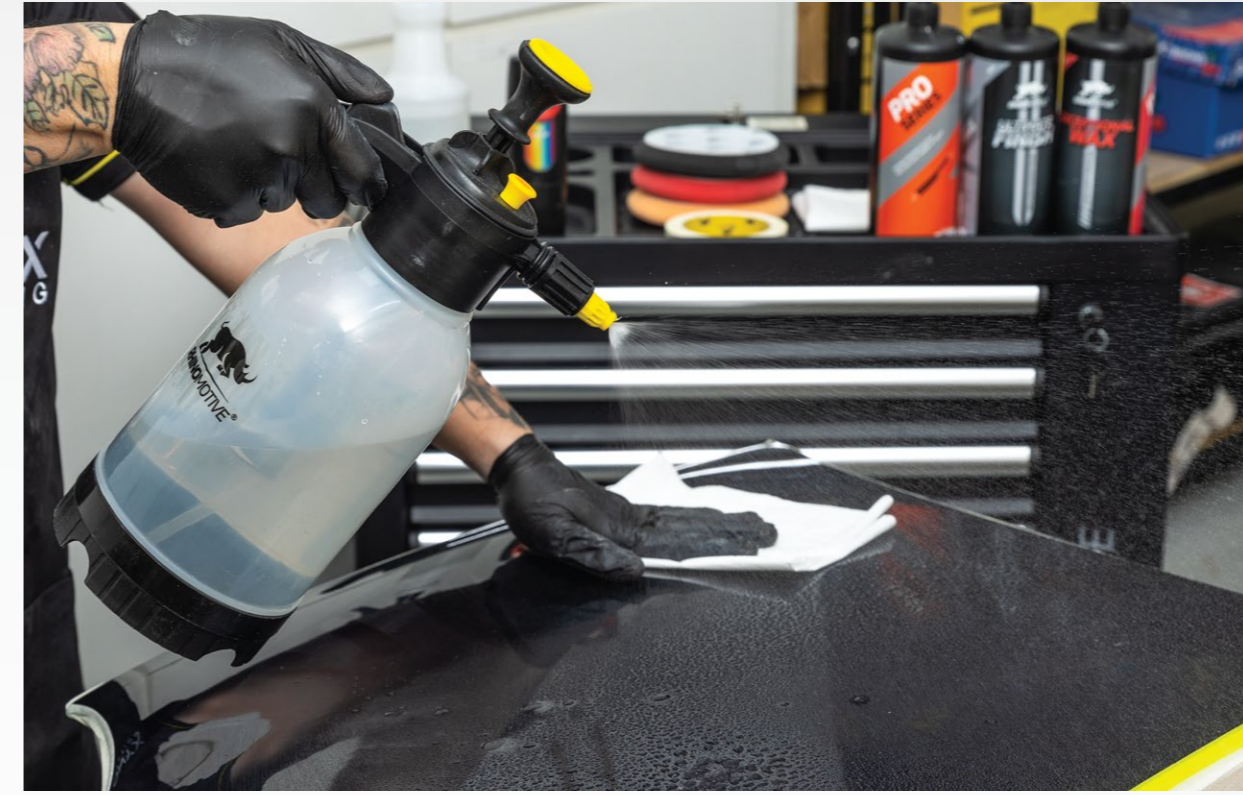


LARGE AREA PAINT RECTIFICATION PROCESS

1

CLEAN AND MASK

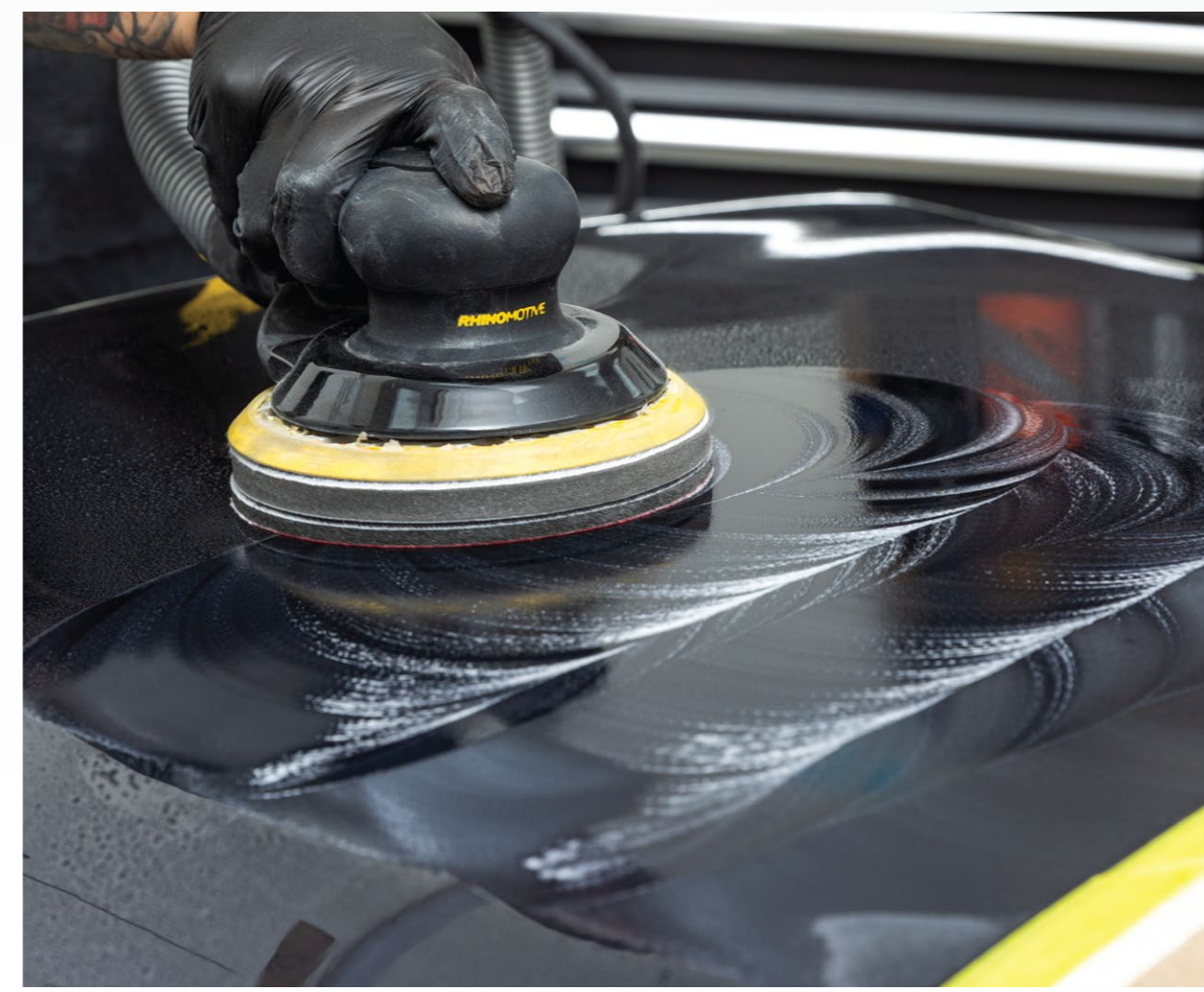
- Degrease the whole working area using VOC degreaser that is decanted into R1844 Detailing Pump Spray Bottle and R1818 Surface-Preparation Degreasing Wipes
- Mask the edges of the surfaces using R1014 Premium Masking Tape to prevent cutting through



2

DEFECT REMOVAL

- DA sanding with a 150mm P1500 foam disc OR 150mm finishing film disc Use a soft interfaces pad.
- Spray light mist water to lubricate the P1500 foam abrasive disc. To Avoid clogging
- Wipe the surface clean using R1804 Microfibre Detailing Cloth
- For refinement of polish the R1119 Random Orbital Sander should be used



3

SCRATCH REFINEMENT

- Refine the P1500 sand scratches by dry DA sanding with a 150mm P3000 foam disc. Use a soft interfaces pad.
- Spray light mist water to lubricate the P3000 foam abrasive disc. To Avoid clogging
- Spend additional time on this step to ensure removal of P1500 sand scratches .
- Wipe the surface clean.
- For refinement of polish the R1119 Random Orbital Sander should be used.



4

CUT COMPOUND

- Compound the repair area with High Speed Rotary or DA Polisher. 1200 to 2000 rpm
- Use R1823 150mm Superior Cut Pad with R1822 Superior Cut 1L.
- Apply 4-6 pea size drops of compound on pad and spread compound on surface. Polish in horizontal and vertical cross patch motion to have even breakdown of compound.
- Wipe surface clean and inspect using R1806 Polish and Final Touch Microfibre Cloth



5

POLISH FINISH

- Polish the repair area High Speed Rotary or DA Polisher 1200 to 2000 rpm.
- Use R1827 150mm Ultimate Finish Pad with R1826 Ultimate Finish Polish.
- Apply 4-6 pea size drops of compound on pad and spread polish on surface. Polish in horizontal and vertical cross patch motion to have even breakdown of polish.
- Wipe surface clean and inspect using R1806 Polish and Final Touch Microfibre Cloth



6

WAX APPLICATON

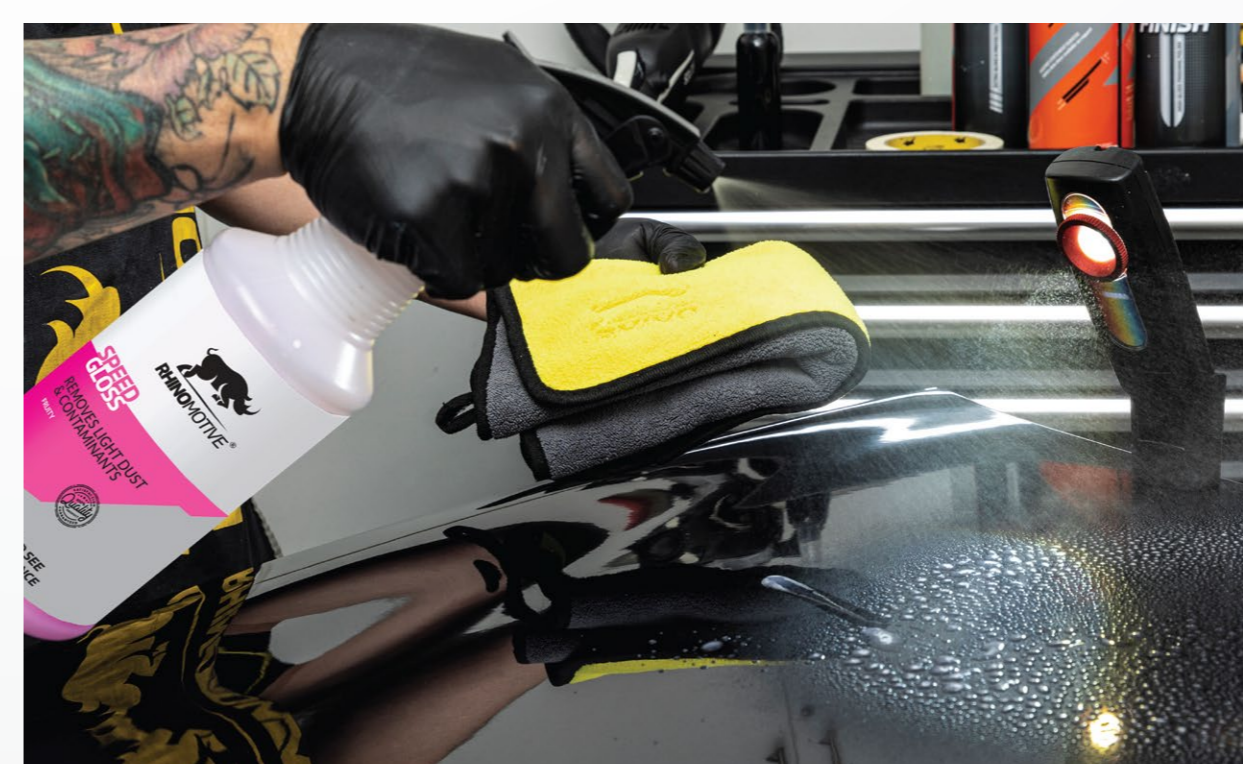
- Polish the repair area High Speed Rotary or DA Polisher 1200 to 2000 rpm.
- Apply R1828 Exceptional Wax 1L with R1829 Exceptional Wax Pad 150mm
- Apply 4-6 Pea-size drops of compound on pad and spread polish on surface. Polish in horizontal and vertical cross patch motion to have even breakdown of polish.
- Wipe surface clean and inspect using R1806 Polish and Final Touch Microfibre Cloth



7

FINAL DETAIL

- Use R1141 Hybrid Colour Match and UV Curing Light and inspect the repair area.
- Remove any masking material from the repair area and clean residual from adjacent panels and door jamb areas. Cleaning panels immediately after compounding and polishing will improve ease of cleaning.
- Apply R1843_BOTTLE Speed Gloss with R1806 Polish and Final touch Microfibre Cloth



TOOLS / CHEMICALS



R1861, R1861_BOTTLE 1L, R2211 Super Cement Remover 20L

R1843, R1843_BOTTLE 1L, R2204 Speed Gloss 19L



R1818 Surface-Preparation Degreasing Wipes



R1844 Detailing Pump spray Bottle



R1804 Detailing Microfibre Cloth - Yellow



R1806 Polish and Final touch Microfibre Cloth



R1119 Random Orbital Sandre -2.5MM



R1828 Exceptional Wax 1L



R1823 Ultimate Finish Pad 150mm



R1827 Ultimate Finishing pad 150mm



R1822 Superior Cut 1L



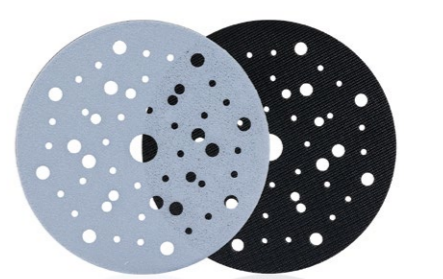
R1826 Ultimate Finish 1L



R1141 Hybrid Colour Match & UV Curing Light



R1125 Multihole Back-Up Pad 150mm



R1529/R1530 Cushion Max Interface Pad



R1829 Exceptional Waxing Pad 150mm

PERSONAL SAFETY



R1311-R1315 Reusable Coverall



R1326 Polish Apron



Nitrile Gloves



R1301 Particulate Dust Mask



R1319 Noise Reduction Ear Plugs



R1303 Safety Glasses